

# IKN Product Data Sheet

## Kiln Alignment

### Background

Rotary kiln reliability depends on correct kiln geometry and alignment. Changes caused by foundation settlement, uneven wear or incorrect repair leads to overloading of individual components resulting in serious damage and loss of production. The IKN mechanical inspection of the rotary kiln eliminates this risk. Sophisticated measurement procedures are carried out and evaluated by our specialists using specially developed software. Results of the analysis are reported to the client together with a proposal to correct any problems found.

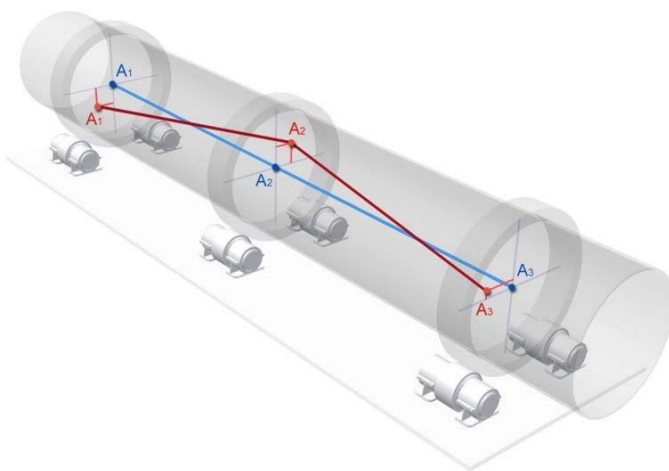
### Inspection scope

- **KILN AXIS**  
Deformation in horizontal and vertical planes  
Radial rollers position – inclination and skewing  
Axial balance of kiln
- **KILN SHELL PROFILE ANALYSIS**  
Deformation of kiln shell  
Undertyre clearance  
Tyre wobble

- **KILN DRIVE DIAGNOSTICS**  
Radial and axial wobble of girth gear  
Evaluation of mesh and root clearance between the girth gear and the pinion
- **GENERAL INSPECTION**  
Visual check of all kiln components  
Evaluation of recorded data from control systems
- **RESULTS**  
Analysis, presentation and submission of report  
Proposal of re-adjustment corrections  
Assistance during re-adjustment

### Benefits

- Reduces maintenance costs
- Extended lifetime of all kiln components
- Extended lifetime of refractory
- A cost effective investment with a short amortisation time
- Performed during normal kiln operation



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